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## TECHNICAL DATA SHEET

### PURAL PES 7D160003TN00 ANTIQUE GREEN TEXT/MET GL TS

#### Composition

Special effect powder based on polyester carboxylated saturated resins and hardeners alternative to TGIC and formulated with pigments and additives suitable to reach good resistance characteristics to UV rays and weathering agents.

#### Recommended uses

Powder indicated for coating of outdoor artifacts where good resistance characteristics to chalking and UV rays are requested. Therefore it can be used for coating of garden furniture, lighting elements and bodies for agricultural and industrial machinery. It is unfit for architecture. In order to obtain an excellent protection, it is necessary to spray an average thickness of 80- 100 micron.

#### Substrate pre-treatment

Powders adhere to most metal surfaces provided these are dry, clean and degreased. A chemical pre-treatment of the surface is required in order to improve the resistance against the corrosion, based on the kind of metallic support.

#### Application

This powder is suitable for use with electrostatic spraying equipments whose voltage is between 40 and 90 KV. Where acronym "TS" is present, our products are working also with triboelectrical guns. A difference of thickness of applied coating can generate modification of the appearance of hardened coating. In case of products having special effects, the use of overspray is not advised except for bonded products.

#### Polymerization conditions

180°C x 20', 190°C x 15', 200°C x 10' (piece temperature)

#### Characteristics after polymerization (application on steel panel)

Erichsen Drawing:	>=5 mm	ISO 1520
Mandrel Bend Test:	>= 4 mm	ISO 1519
Impact Resistance:	>=2.5 Nm	ASTM D2794
Buchholz Hardness:	>=80	ISO 2815
Cross Cut Test:	Gt0	ISO 2409
Gloss 60°:	Not applicable	ISO 2813

#### Chemical resistance

The product has good resistance to most 10% acids and to ethylalcohol at room temperature (25°C). For specific requests we invite you to contact our technical assistance.

#### Corrosion resistance (application on iron-phosphate bonder)

Humidity Chamber:	After 500 hours no change.	ISO 6270
Kesternich:	After 10 cycles no loss of adhesion.	ISO 3231
Salt Spray:	After 1000 hours < 1 mm penetration.	ISO 9227

#### Accelerated ageing (QUV-B) (313 nm) with QUV/SE cycle 4 hours, condensation at 40°C/4 h irradiation 50°C (0,75 W/m<sup>2</sup>/nm. Application on aluminium panel)

Test:	After 200 hours loss of gloss <= 50%.
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#### Storage

The product is guaranteed for 24 months since production date whether stored in a temperature not over 30°C and in the original packaging.

#### Notes:

- \* The above data are the results of careful researches and our long experience, nevertheless considering the large number of factors concurring to determine the values in the present technical data sheet, the utilizer will have the duty to effect the best conditions so as to get the best result.
- \* This product is destined only to professional applicators working in an industrial installation. The manipulation of the product from the utilizer must be conform to laws concerning the use of powder coatings and to information described in our technical data sheet sent together with the product itself.

Revision 4/July. 2019  
EUROPOLVERI S.p.A.