SHERWIN-WILLIAMS.

Technical Data

INVER SpA con unico socio Via di Corticella, 205 - Bologna ITALY

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Product 41152

BOND PE/P/HD FTX BRONZE BAGANA

Group 619

Attributes	
Chemical Type	POLYESTER
Specific Gravity (Theoretical) (kg/l)	1,29 ± 0,05
Coverage @ 1 µm DFT m²/kg	773
Technical Features	
Film Properties	Range/Value
Recommended Film Thickness	60 - 80 micron
Flexibility (Cylindrical Mandrel)	PASS
Adhesion	5
Reverse Impact (cm/kg)	25
Erichsen Cupping Test (mm)	5
Cure Cycle	min: 180 °C @ 20' to 30'
	max: 200 °C @ 10' to 13'
Application	Suitable for automatic and manual electrostatic application. Please check with your sales representative for Tribo.
Pretreatment	The surface to be coated must be free from oils, grease, and flash rust. A good quality pre-treatment process is recommended for optimum performance.
Substrate	Suitable for metal substrate.
Approval	152 j
	P-0987
Version	001 00

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