SHERWIN-WILLIAMS.

Technical Data

INVER SpA con unico socio Via di Corticella, 205 - Bologna ITALY

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Product 41659

BOND PE/P/Q FTX BLACK

Group 119

Attributes	
Chemical Type	POLYESTER
Specific Gravity (Theoretical) (kg/l)	1,49 ± 0,05
Coverage @ 1 µm DFT m²/kg	672
Technical Features	
Film Properties	Range/Value
Recommended Film Thickness	60 - 80 micron
Flexibility (Cylindrical Mandrel)	PASS
Adhesion	
Reverse Impact (cm/kg)	25
Erichsen Cupping Test (mm)	5
Cure Cycle	min: 180 °C @ 20' to 30'
	max: 200 °C @ 10' to 18'
Application	Suitable for automatic and manual electrostatic application. Please check with your sales representative for Tribo.
Pretreatment	The surface to be coated must be free from oils, grease, and flash rust. A good guality pre-treatment process is recommended for optimum performance.
Substrate	Suitable for metal substrate.
Approval	280 c
	P-0586
Version	003 00

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